

FACILITIES LIST









LATHES

1 - OKUMA GENOS L300-MY-EX/500

3,000 RPM - 23/4" Bar Capacity - 10" Chuck- 12 Position Turret – Tailstock - Live Tooling with 6,000 RPM- X axis travel 18" – Y axis travel +/- 2" - Z axis travel 18" - 4th Axis -Max turning diameter is 13-3/8"

1 - OKUMA LATHE CAPTAIN L370M

3,800 RPM - 2 3/4" Bar Capacity - 10" Chuck- 12 Position Turret – Tailstock - Live Tooling with 4500 RPM- X axis travel 18" - Z axis travel 20" - 4th Axis -Max turning diameter is 13-3/8"

1 - OKUMA LATHE ESL6

6,000 RPM – 1 5/8" Bar Capacity- 3J Dead Length Collet System -12 Position Turret -Tailstock X axis travel 6" – Z axis travel 12" - Max turning diameter Is 6"

1 - OKUMA LATHE ESL6 II

6,000 RPM – 1 5/8" Bar Capacity- 3J Dead Length Collet System -12 Position Turret -Tailstock X axis travel 6" – Z axis travel 12" - Max turning diameter Is 6"

1 - OKUMA LATHE LNC-8C

3,500 RPM - 2 1/2 Bar Capacity - 10" Chuck - 12 Position Turret – Tailstock – X axis travel 10"- Z axis travel 20" Max turning diameter Is 10"

1 - HARRISON LATHE M350

All attachments - Digital Readout - X axis travel 13" - Z axis travel 48" - Max turning diameter Is 13" Max turning diameter without gap is 23-3/4 OD X 4" wide



VERTICAL MACHINING CENTERS &



OKUMA MILL MC-V 4020 MACHINING CENTER - 1

15,000 RPM - Max. X-40", Y-20", Z-17" - 32 tool changer

HARDINGE GX 1000 - 1

10,000 RPM Okuma OSP Control X-40.16", Y-21.25", Z-21.25" - 30 tool changer

CNC VERTICAL KNEEMILL 425 TREE - 1

6,000 RP.M. - X-30" - Y-15", Z-6" Quill

MADDITIONAL CAPABILITIES

1 - HE+M SAW CYCLONE AUTOMATIC BANDSAW

Cutting capacity - 16" High X 20" Wide at 90 Degrees, 16" High X 15" Wide at 45 Degrees, 0-24 Inch Stroke, Programmable to four strokes. Top clamps for bundle cutting.

- 1 HORIZONTAL METAL CUTTING BAND SAW
- 1 BRIDGEPORT TYPE VERTICAL MILL

With Bridgeport broaching attachment

1 - OKAMOTO SURFACE GRINDER

12" X 24" Chuck with 24" travel

2 - SUNNEN HONE

1 Bench top and 1 Floor model

- 3 STANDARD SPINDLE DRILL PRESS Largest capacity of 8"
- 1 H-FRAME HYDRAULIC PRESS 1 1/3" Diameter ram 18" Stroke
- 1 DAKE MODEL 1.5 ARBOR PRESS





EXICUTE QUALITY CONTROL

1 - OPTICAL COMPARITOR MASTERVIEW

14" Quadra-Check 2000

AAA+ INVENTORY OF INSPECTION TOOLS AND SUPPORTING EQUIPMENT

SHIPPING & RECEIVING

1 - TCM 2 TON FORKLIFT

Triple mast - 16 ft. Vertical lift - Side shift - 48" Forks

1 - PICKUP TRUCK

3,200 LB. Load capacity